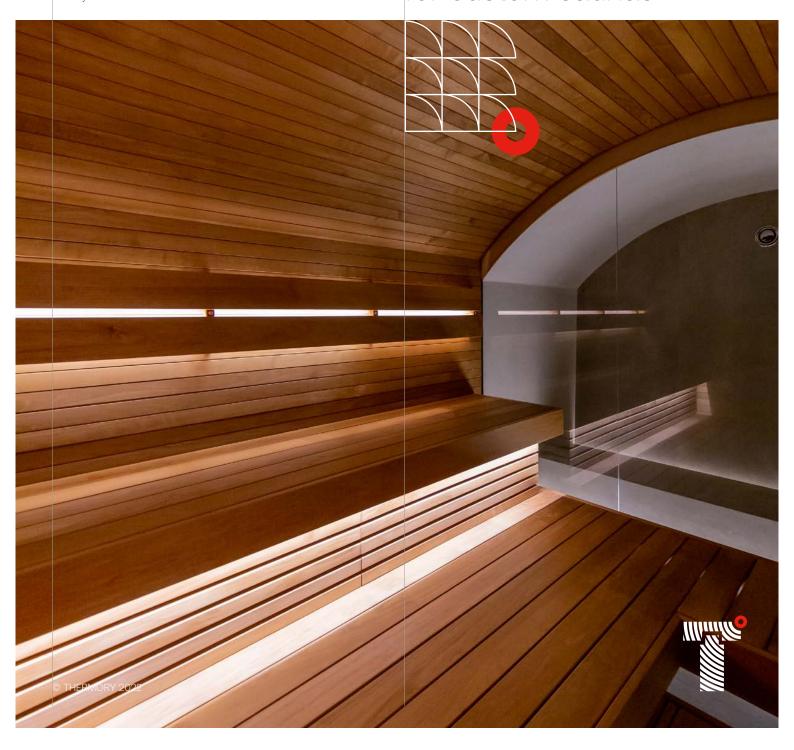


WELCOME TO A WORLD OF WELLNESS, RELAXATION, AND BEAUTY



STS4 thermo-aspen, private house in Estonia Photo by Elvo Jakobson Standard elements and building materials for custom saunas



Thermory has been producing quality wood products for over 25 years, and we offer a complete range of high-quality materials, ready-made elements, and accessories for sauna design. Whether you're looking for a complete sauna that's ready to install or individualized components to custombuild your own dream design, we'll help you create a sauna space that looks great and leaves you feeling energized and refreshed.

Our broad range of wood species, profiles, and dimensions caters for a variety of styles, offering everything from standard sauna materials to distinctive products with novel designs that allow those with a bolder outlook to create a wellness space that combines convenience and practicality with striking visual features.

With a choice of natural, thermally modified, brushed, and painted wood finishes, our unrivaled range of options will ensure that you can design a sauna experience that's just right for you. And if you're looking for a quick and easy solution, we also offer a wide range of ready-made elements, from wall panels and bench boards to doors and accessories.



Walls and ceiling: Vire 15x69 thermo-aspen, bench: SHP 15x90 thermo-aspen. Private house, Estonia. Photo by Elvo Jakobson

1. We are Thermory®	
2. Thermal modification	4
3. Wood treatments and finishes	5
4. Wood types for the sauna	6
5. Sauna materials	8
5.1 Wall panels	8
5.2 Mouldings	13
5.3 Bench boards	15
5.4 Bench frontboards	16
6. Ready-made sauna elements	17
6.1 Bench modules	17
6.2 Backrests	20

6.3 Bench skirts	21
6.4 Movable benches	22
6.5 Heater guards	23
6.6 Arm rests	24
6.7 Floor grids	24
7. Sauna accessories	25
7.1 Lightning covers	25
7.2 Ventilation hatches	25
7.3 Ventilation grids	26
7.4 Head rests	26
7.5 Seat rests	26
3. Sauna doors	27



 $\mathsf{THERMORY}_{\!\scriptscriptstyle{\mathbf{S}}}$

1. We are Thermory®

Thermory is the world's largest manufacturer of chemical-free thermally modified timber and sauna materials. Over 90% of our sales are exported to more than 50 countries.

We're dedicated to offering real wood solutions that exceed expectations and enhance environments, and our product portfolio includes decking, cladding, and floorboards made from thermally modified timber and coated wood products for interior and exterior use.

We are also a major player in the sauna, spa, and wellness sector; as the world's leading manufacturer of sauna materials and ready-made saunas, Thermory saunas can be found in homes and public spaces worldwide.



100% REAL WOOD PRODUCTS



QUALITY MATERIALS

An unbeatable range of wood species, profiles and finishes



INDUSTRY EXPERTS

Delivering superior quality and unrivaled beauty for over 20 years



SUSTAINABLE

Wood from sustainably managed forests with chemical-free modification



2. Thermal modification

Thermally modified timber is our key strength at Thermory. With our exclusive, state of-the-art technology and years of expertise, we know exactly how to bring out the best in wood.

Thermally modified wood is natural – its properties are enhanced using just heat and steam. This chemical-free process results in an environmentally friendly and aesthetically pleasing material that's significantly more durable and stable than conventional timber.

As well as offering these practical benefits, our thermal modification treatment also creates dynamic visual effects, with the wood taking on an appealing darker brown shade. The intensity of the color depends on the wood type and the duration and temperature of the modification process. The highest temperature of medium thermal modification is 190 °C and intense

modification 210 °C. This gives you the opportunity to choose between lighter and darker materials to suit your desired color palette.

Thermally modified timber is suitable for interior and exterior use in both homes and public spaces.



Thermal kilns at Loo production unit.

Our thermally modified wood for sauna design undergoes a process that uses a precise combination of heat and steam.

This process is completely natural.

THE HEAT

ENHANCES THE WOOD'S STRUCTURE THROUGHOUT

THE STEAM

GIVES US FULL CONTROL OVER THE PROCESS



THERMALLY MODIFIED WOOD

Naturally enhanced using only heat & steam



DURABILITY

Improved durability and rot resistance



DIMENSIONAL STABILITY

Enhanced dimensional stability in changing weather conditions



BETTER INSULATING QUALITIES

Reduced thermal conductivity



CHEMICAL-FREE

Thermal modification process is entirely natural



NON-HAZARDOUS WASTE Safe waste handling

3. Wood treatments and finishes

As well as thermal modification, we also offer other treatments for your unique

wellness space with brushed, painted, and patterned finishes to choose from.

O BRUSHING

THERMORY.

Brushing emphasizes the natural texture of the wood, giving the panels an elegant look that's normally associated with aged wood. This attractive patterned surface can be further highlighted on cladding and interior walls with creative lighting design.

O PAINTING

Thermory offers painted boards and panels, which are ideal for the sauna. The standard colors are white, gray, and black and you can also try other colors to engage your creative side – just ensure that they're suitable for use in the sauna.

EMBOSSING

Embossing is our novelty technique that gives a beautiful distinctive pattern to the wood.







BRUSHED



EMBOSSED (IGNITE BY THERMORY)



PAINTED

4. Wood types for the sauna

Every sauna design is different – some prioritize practical aspects that will deliver a superior bathing experience, while others focus more on decorative elements and visual appeal. Whatever features you

choose for your sauna, there are certain universal principles, like using woods that don't overheat or secrete resin for the benches and selecting interior materials that are resistant to heat and moisture.

EUROPEAN ASPEN

THERMORY.

Aspen is a deciduous tree of the willow family, in the Malpighiales order. It grows across Europe and in most of Asia, as well as northern Africa. Aspen makes an ideal sauna material because it doesn't secrete resin, create splinters, or get too hot. Its characteristic light tone and smooth texture give it an attractive look and make it perfect for painting. We offer a number of interior sauna elements in both natural and thermally modified aspen.





MEDIUM THERMO



EUROPEAN BLACK ALDER

Alder, also known as black alder, is a perennial deciduous tree in the birch family of the Fagales order. It can be found in most of Europe, southwestern Asia, and northern Africa. Thanks to its reddish tone and pleasant texture, alder wood is popular as a finishing material in saunas. Alder is hardy and water-repellent, and it doesn't overheat. We use alder to produce a variety of interior sauna materials and products, with thermally modified and brushed finishes available

NATURAL



MEDIUM THERMO



INTENSE THERMO



$\mathsf{THERMORY}_{\!\scriptscriptstyle{ullet}}$

RADIATA PINE

The radiata pine is a coniferous tree of the pine family, in the Pinales order. It can be seen growing in western North America, New Zealand, Australia, South Africa, Chile, and parts of Europe. Radiata pine's rapid growth and excellent quality make it among the most cultivated coniferous species. With no exposed knots, the wood doesn't secrete resin, splinter, or overheat, making it great for sauna benches. Wide boards, brushing to bring out the natural pattern, and the darker hue from thermal modification offer an additional touch of luxury.





MAGNOLIA

Magnolia, also known as the tulip tree, belongs to the magnolia family in the Magnoliales order. It grows mainly in central and eastern parts of North America. Magnolia has a creamy, golden hue with darker areas, and a characteristic pattern with similarities to ash and radiata pine. Along with its low density, this makes it perfect for the sauna. Wide boards and the dark shade achieved by thermal modification offer a luxurious, exclusive finish.

MEDIUM THERMO



WESTERN RED CEDAR

Western red cedar is an evergreen coniferous tree in the cypress family of the Pinales order that grows in the western part of North America. The western red cedar, also known as Pacific red cedar, is perfect for saunas because it doesn't secrete resin or overheat, and it is also water repellent. Red cedar is known for its pleasantly rich aroma and its exquisite reddish color with a range of natural shades.

NATURAL



NORDIC SPRUCE

Spruce, or European spruce, is an evergreen coniferous tree of the pine family in the Pinales order. It grows in northern, central, and eastern Europe. The wood of the Norway spruce is almost white, with a light yellowish undertone – it is one of the lightest coniferous woods. Spruce is often used as timber, and for saunas it is generally preferred for outer walls. We can also brush the wood to further enhance its attractive natural pattern.

NATURAL



MEDIUM THERMO



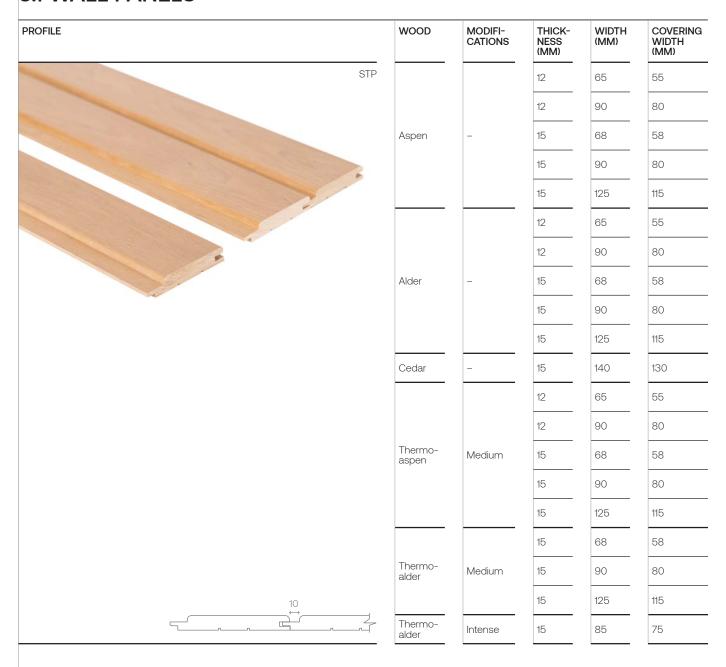
5. Sauna materials

We have everything to create DIY sauna – a wide choice of wood species with various treatment options and a broad selection of profiles and panel sizes from

smart and narrow to luxuriously wide. All of this adds up to endless combinations to make sure that your sauna is uniquely designed for you.

5.1 WALL PANELS

THERMORY.



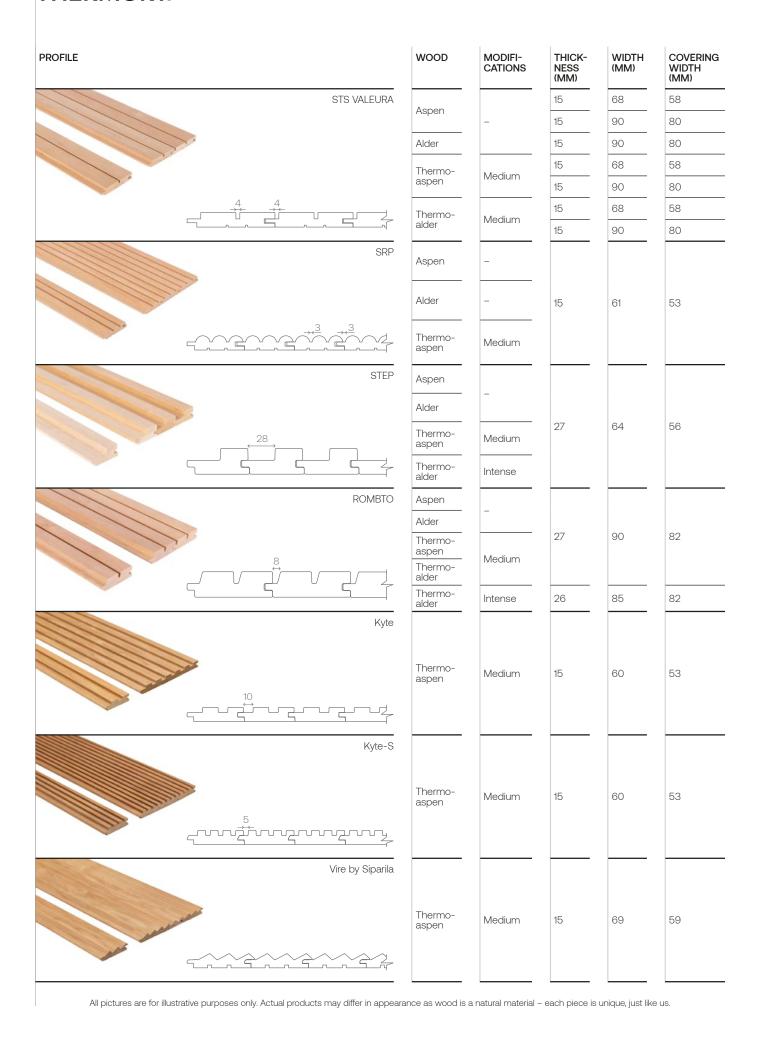
Sauna



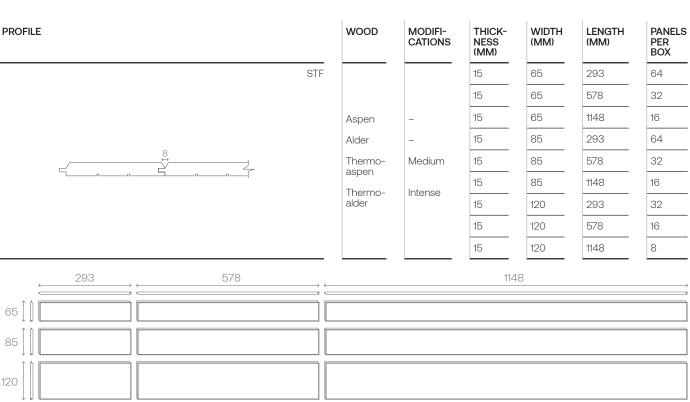
PROFILE	WOOD	MODIFI- CATIONS	THICK- NESS (MM)	WIDTH (MM)	COVERING WIDTH (MM)
STS4			12	90	80
			15	68	58
	Annan	15	15	90	80
	Aspen	_	15	120	110
			15	140	130
			15	160	150
			12	90	80
			15	68	58
	Alder	_	15	90	80
			15	120	110
			15	140	130
			12	90	80
			15	68	58
			15	90	80
	Thermo- aspen	Medium	15	120	110
			15	140	130
			15	160	150
			19	185	175
			15	68	58
			15	90	80
	Thermo- alder	Medium	15	120	110
			15	140	130
			15	160	150
	Thermo-		15	90	80
4	radiata pine	Intense	15	140	130
			19	185	175
STS10	Thermo- magnolia	Medium	15	145	137
10	magnolla		15	170	162
VIIVA	Aspen	-	15	68	58
	Thermo- aspen	Medium			

All pictures are for illustrative purposes only. Actual products may differ in appearance as wood is a natural material – each piece is unique, just like us.

Sauna









STF 15x85 aspen



STF 15x85 alder



STF 15x85 thermo-aspen



STF 15x85 thermo-alder intense



STF 293 x 65 / 85 / 120 aspen, Auroom Electa design sauna.



COATED WALL PANELS

PROFILE		WOOD	THICK- NESS (MM)	WIDTH (MM)	COVERING WIDTH (MM)
Black	White SRP	Aspen	15	61	53
Black	White 4	Alder	15	90	80
	STS4 Brushed Black	Alder	15	120	110
	Sauna Ignite by Thermory		15	90	80
	4	Alder	15	120	110

COUNTRY GRADE

PROFILE	WOOD	MODIFI- CATIONS	THICK- NESS (MM)	WIDTH (MM)	COVER- ING WIDTH (MM)	GRADE
STP			15	90	80	AB
	Alder		15	90	80	В
		_	15	125	115	В
10	Spruce		15	90	80	AB
	Thermo- spruce	Medium	15	90	80	AB
STS4	Alder		15	90	80	В
	Alder	_	15	120	110	В
4	Thermo-		15	90	80	В
	alder	Medium	15	120	110	В
UNEDGED PANEL	Alder	-	22	250	120-250	AB

THERMORY_®

5.2 MOULDINGS

Thermory's selection of sauna mouldings serves a variety of purposes – covering gaps, filling in corners, and rounding off

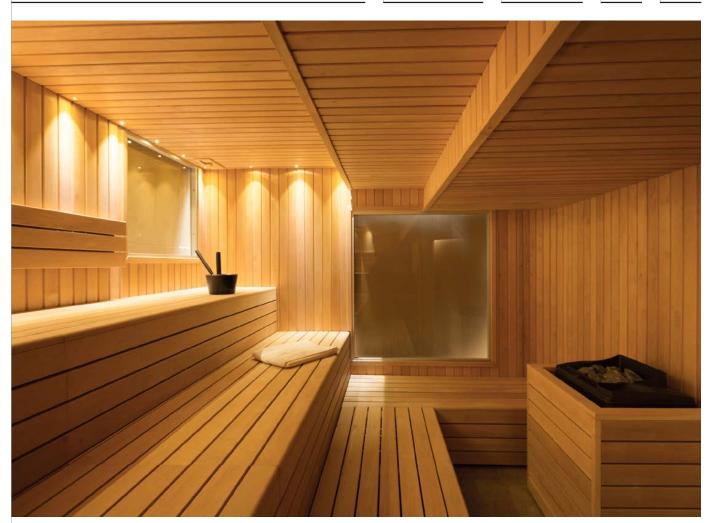
the visual theme. Whether you're after a traditionally decorative style or a standard look, Thermory has you covered.

PROFILE	WOOD	MODIFICATIONS	THICK- NESS (MM)	WIDTH (MM)
UK	Aspen			
	Alder	_	10	40
	Thermo-aspen	Medium	12	42
	Thermo radiata pine	Intense		
KA	Aspen			
	Alder	_		
	Thermo-aspen	Medium	14	60
	Thermo-alder	Intense		
SHP	Aspen			
	Alder	_	15	45
	Thermo-aspen	Medium		
SHP	Aspen			
	Alder	_		
	Thermo-aspen	Medium	21	21
	Thermo radiata pine	Intense		
VÄ			21	42
	Aspen		28	28
			28	42
		_	21	42
	Alder		28	28
	7		28	42
			21	42
	Thermo-aspen	Medium	28	28
	1		28	42
	Thermo radiata pine	Intense	21	42
SI	Aspen			
	Alder	_		
	Thermo-aspen	Medium	15	18
	Thermo radiata pine	Intense		
SI	Aspen			
	Alder	_		
	Thermo-aspen	Medium	14	30
	Thermo-alder			
	Thermo radiata pine	Intense		



PROFILE	WOOD	MODIFICATIONS	THICK- NESS (MM)	WIDTH (MM)
SI	Aspen			
8	Alder	_	25	25
	Thermo-aspen	Medium		
Cover mouldings KA	Aspen		8	34
	Aspen	_	8	65
	Alder		8	34
	Alder		8	65
	Th	N. 4 15:	8	34
	Thermo-aspen	Medium	8	65
	Thermo-alder	Intense	8	34
Cover mouldings T	Aspen	_		
	Alder		17	32
	Thermo-aspen	Medium		

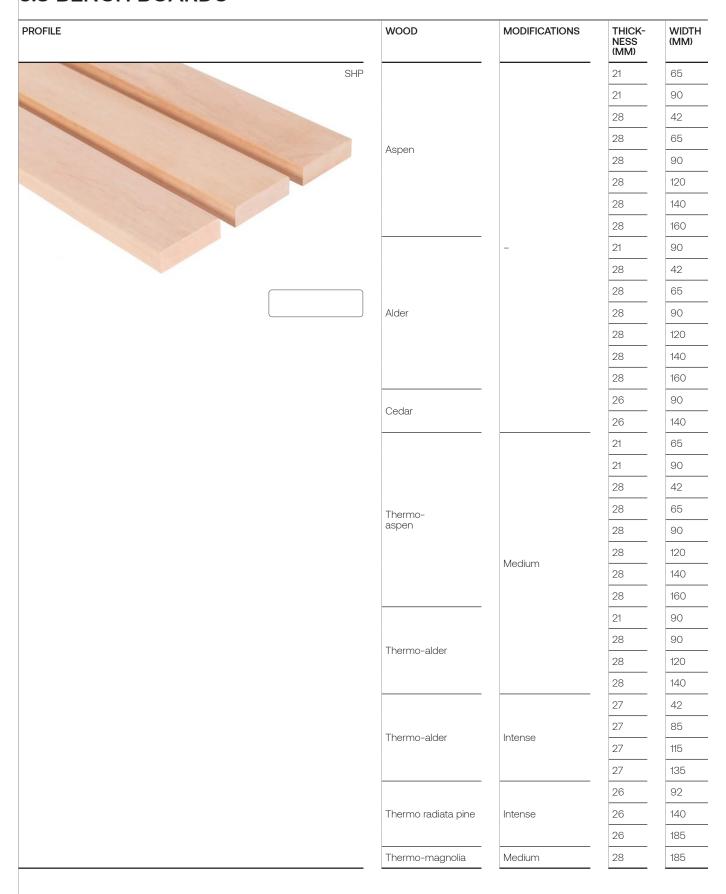
Sauna



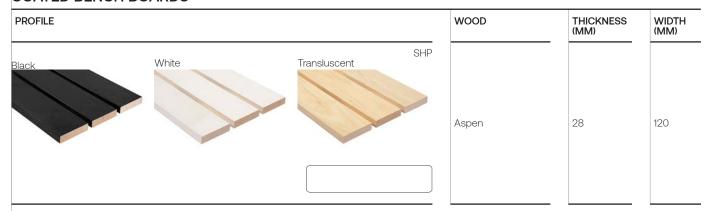
Walls: STP 15x90 alder, benches: SHP 28x90 alder. Spa sauna in Germany.

5.3 BENCH BOARDS

Sauna

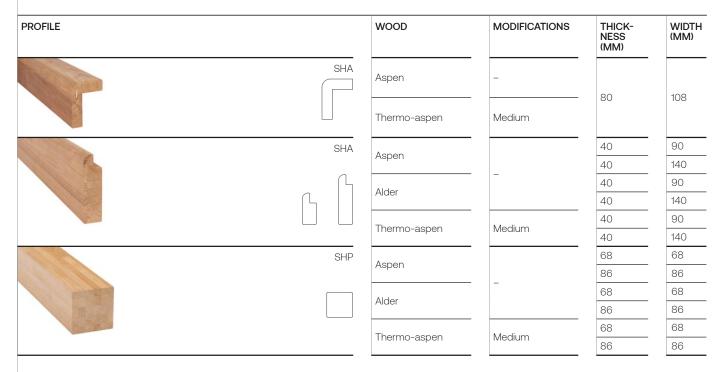


COATED BENCH BOARDS



Sauna

5.4 BENCH FRONTBOARDS



BENCH CORNER PIECES

PROFILE		WOOD	MODIFICATIONS	THICK- NESS (MM)	WIDTH (MM)
W	Inner arch 140	Aspen			
		Alder		40	140
	REG	Thermo-aspen	Medium		
	Outer arch 140	Aspen			
		Alder	- -	40	140
The state of the s		Thermo-aspen	Medium		

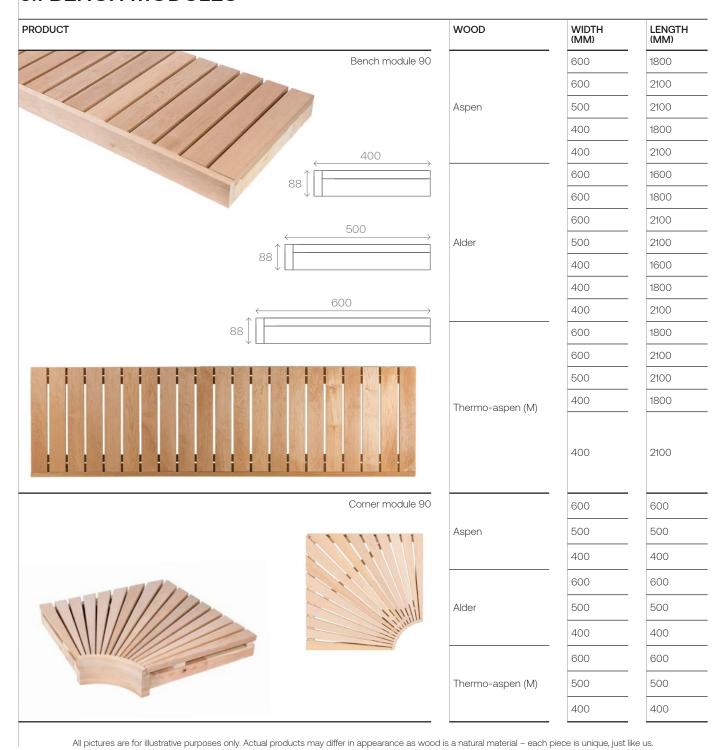
6. Ready-made sauna elements

THERMORY.

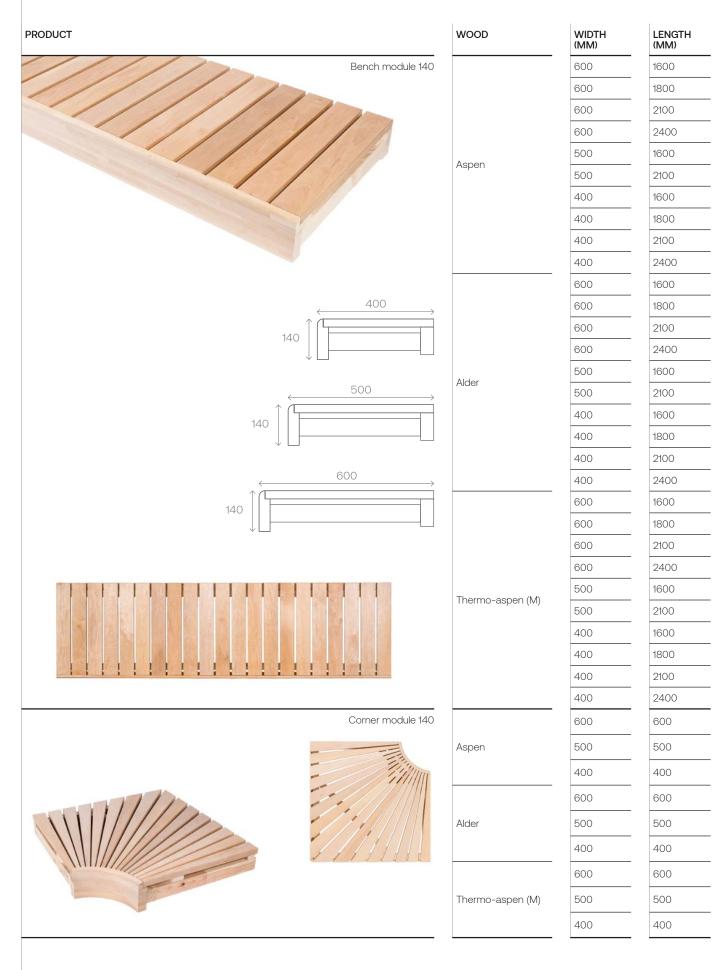
Create perfect wellness and relaxation space with our ready-to-use sauna elements. With bench sets, floor grids,

and heater guards as well as doors and other accessories.

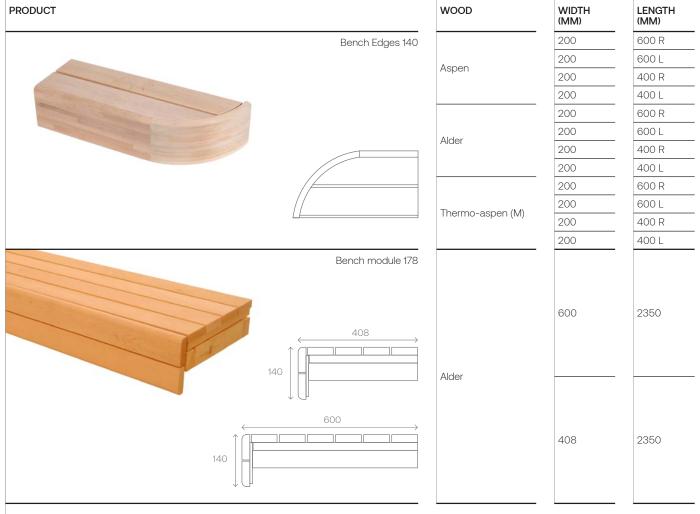
6.1 BENCH MODULES



THERMORY







Sauna



SRP thermo-aspen and STP aspen walls. Private house in Estonia. Photo by Elvo Jakobson

All Thermory installation and maintenance guides can be found on our homepage www.thermory.com.

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6.2 BACKRESTS

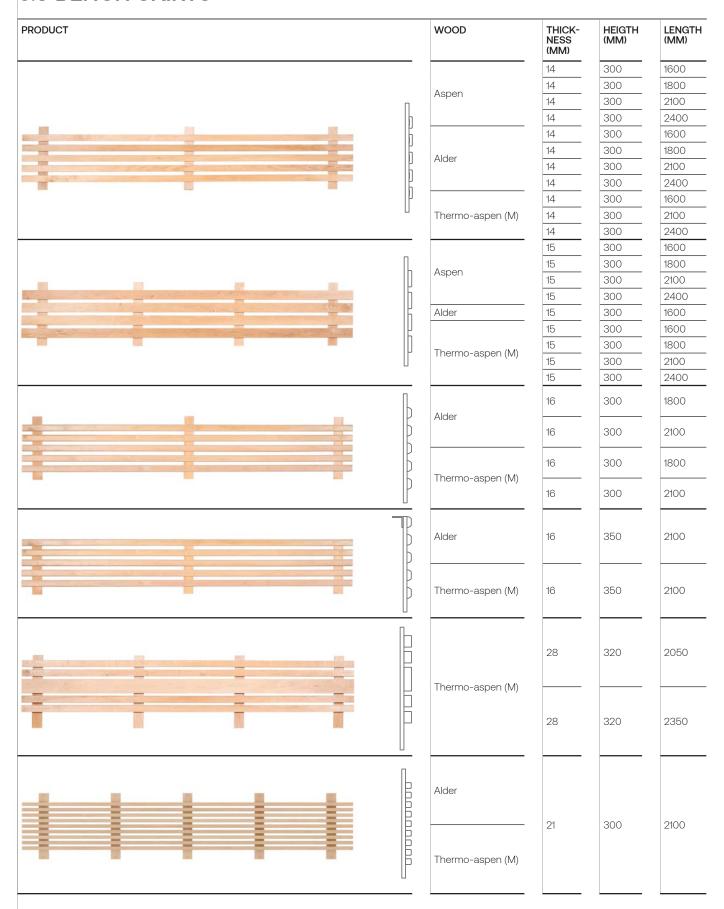
PRODUCT	WOOD	THICK- NESS (MM)	HEIGTH (MM)	LENGTH (MM)
	Alder	28	200	2050
	Thermo-aspen	28	200	2050
		28	300	1550
_	Aspen	28	300	1750
		28	300	2050
		28	300	1550
E	Alder	28	300	1750
		28	300	2050
		28	300	1550
	Thermo-aspen (M)	28	300	1750
		28	300	2050
		16	300	1550
		16	300	1750
	Aspen	16	300	2050
		16	300	2350
		16	300	1550
O O		16	300	1750
	Alder	16	300	2050
(c)		16	300	2350
		16	300	1550
	Thermo-aspen (M)	16	300	1750
		16	300	2050
		16	300	2350
	Aspen	28	310	2050
	Alder	28	310	2050
	Thermo-aspen (M)	28	310	2050
	Alder	28	237	2050
Corner backrest	Aspen			
	Alder	28	400	850
	Thermo-aspen (M)			

 $\hbox{All Thermory installation and maintenance guides can be found on our home page $\hbox{\it www.thermory.com}$.}$

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6.3 BENCH SKIRTS





6.4 MOVABLE BENCHES

PRODUCT	WOOD	MODIFICATIONS	WIDTH (MM)	LENGTH (MM)	HEIGHT (MM)
	Alder	-	28/ 300	600	338
	Alder	-	28/380	500	350
	Thermo-aspen	Medium	20/300	580	350
	Alder	_	00.4260	1500	350
	Thermo-aspen	Medium	90 / 360	1500	350
	Thermo-aspen	Medium	134 / 400	657	300
	Alder	_	108 / 460	700	460
	Thermo-aspen	Medium	108 / 460	700	400
	Thermo-aspen	Medium	108 / 460	1500	460



PRODUCT	WOOD	MODIFICATIONS	WIDTH (MM)	LENGTH (MM)	HEIGHT (MM)
	Aspen	_			
	Alder	_	140 / 400	700	350
	Thermo-aspen	Medium			
	Thermo-aspen	Medium	140 / 400	1500	350
	Alder	-	140 / 700	700	500
	Thermo-aspen	Medium	140 / 700	700	500
	Thermo-aspen	Medium	90/400	670	404

Sauna

6.5 HEATER GUARDS

PRODUCT	WOOD	MODIFICATIONS	WIDTH (MM)	LENGTH (MM)	HEIGHT (MM)
	Aspen				
	Alder	_	90 / 400	600	446
	Thermo-aspen	Medium			
	Aspen				
	Alder		90 / 800	800	445
	Thermo-aspen	Medium			

THERMORY_®

6.6 ARM RESTS

PRODUCT	WOOD	MODIFICATIONS	WIDTH (MM)	LENGTH (MM)	HEIGHT (MM)
	Aspen		20	600	1300
	Alder		20	600	1300
	Thermo-aspen	Medium	20	600	1300

6.7 FLOOR GRIDS

PRODUCT	WOOD	MODIFICA- TIONS	THICK- NESS (MM)	WIDTH (MM)	LENGTH (MM)
			12	600	1000
	Aspen		14	600	1200
			14	800	900
111111111111111111111111111111111111111		_	12	600	1000
	Alder		14	600	1200
			14	800	900
	Thermo-aspen	Medium	12	600	1000
			14	600	1200
			14	800	900
			15	600	10 000
	Thermo-spruce	Medium	15	800	10 000

7. Sauna accessories

Sauna

7.1 LIGHTNING COVERS

PRODUCT	WOOD	MODIFICATIONS	THICK- NESS (MM)	WIDTH (MM)	HEIGHT (MM)
	Aspen		100	250	070
	Alder	_	100	250	270
	Aspen	_			
	Alder		100	300	300 C
	Thermo-aspen	Medium			
	Alder	-	140	240	400 C
	Thermo-aspen	Medium	140	240	4000

7.2 VENTILATION HATCHES

PRODUCT	WOOD	MODIFICATIONS	WIDTH (MM)	LENGTH (MM)
	Aspen	_		
9	Alder	_	144	282
	Thermo-aspen	Medium		

Sauna



7.3 VENTILATION GRIDS

PRODUCT	WOOD	MODIFICATIONS	WIDTH (MM)	LENGTH (MM)
	Aspen	_	145	225
	Alder			
	Thermo- aspen	Medium	150	190

7.4 HEAD RESTS

PRODUCT	WOOD	THICKNESS (MM)	WIDTH (MM)	LENGTH (MM)
	Aspen	97	280	335
	Aspen	145	335	335
	Alder	97	280	335
		145	335	335

7.5 SEAT RESTS

PRODUCT	WOOD	THICKNESS (MM)	WIDTH (MM)	LENGTH (MM)
	Alder	10	310	385

THERMORY_®

Thermory's range of sauna doors includes several designs in both wood and glass. All of our doors come with a selection of high-quality handles, hinges, and locks to ensure that you can find the right doors for your sauna.



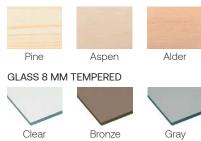
TRENDLINE



DOOR DIMENSIONS

DIMENSIONS	FRAME	GLASS	HINGES / PCS
6 x 19	590 x 1890	520 x 1854	Abloy / 2
6 x 20	590 x 1990	520 x 1954	Abloy / 2
6 x 21	590 x 2090	520 x 2054	Abloy / 2
7 x 19	690 x 1890	620 x 1854	Abloy / 2
7 x 20	690 x 1990	620 x 1954	Abloy / 2
7 x 21	690 x 2090	620 x 2054	Abloy / 2
8 x 19	790 x 1890	720 x 1854	Abloy / 2
8 x 20	790 x 1990	720 x 1954	Abloy / 3
8 x 21	790 x 2090	720 x 2054	Abloy / 3





HINGES Abloy bronze



LOCK Roller lock



HANDLE Trendline









CLASSIC

THERMORY



DOOR DIMENSIONS

DIMENSIONS	FRAME	GLASS	HINGES / PCS
6 x 19	590 x 1890	520 x 1854	Abloy / 2
6 x 20	590 x 1990	520 x 1954	Abloy / 2
6 x 21	590 x 2090	520 x 2054	Abloy / 2
7 x 19	690 x 1890	620 x 1854	Abloy / 2
7 x 20	690 x 1990	620 x 1954	Abloy / 2
7 x 21	690 x 2090	620 x 2054	Abloy / 2
8 x 19	790 x 1890	720 x 1854	Abloy / 2
8 x 20	790 x 1990	720 x 1954	Abloy / 3
8 x 21	790 x 2090	720 x 2054	Abloy / 3

HINGES

Abloy bronze



LOCK Roller lock



HANDLE Classic



Classic with magnetic lock

LOCK

Roller lock

HANDLE Premium

FRAME 42 x 92







GLASS 8 MM TEMPERED







PREMIUM



DOOR DIMENSIONS

DIMENSIONS	FRAME	GLASS	HINGES / PCS
6 x 19	590 x 1890	520 x 1854	Abloy / 2
6 x 20	590 x 1990	520 x 1954	Abloy / 2
6 x 21	590 x 2090	520 x 2054	Abloy / 2
7 x 19	690 x 1890	620 x 1854	Abloy / 2
7 x 20	690 x 1990	620 x 1954	Abloy / 2
7 x 21	690 x 2090	620 x 2054	Abloy / 2
8 x 19	790 x 1890	720 x 1854	Abloy / 2
8 x 20	790 x 1990	720 x 1954	Abloy / 3
8 x 21	790 x 2090	720 x 2054	Abloy / 3









RV stainless steel







FRAME 42 x 92





Aspen





Clear



GLASS 8 MM TEMPERED





All pictures are for illustrative purposes only. Actual products may differ in appearance as wood is a natural material - each piece is unique, just like us.

THERMORY

EXCLUSIVE



DOOR DIMENSIONS

Sauna

DIMENSIONS	FRAME	GLASS	HINGES / PCS
6 x 19	590 x 1890	520 x 1854	Abloy / 2
6 x 20	590 x 1990	520 x 1954	Abloy / 2
6 x 21	590 x 2090	520 x 2054	Abloy / 2
7 x 19	690 x 1890	620 x 1854	Abloy / 2
7 x 20	690 x 1990	620 x 1954	Abloy / 2
7 x 21	690 x 2090	620 x 2054	Abloy / 2
8 x 19	790 x 1890	720 x 1854	Abloy / 2
8 x 20	790 x 1990	720 x 1954	Abloy / 3
8 x 21	790 x 2090	720 x 2054	Abloy / 3

HINGES Abloy bronze



LOCK Roller lock



HANDLE Exclusive

FRAME 42 x 92





GLASS 8 MM TEMPERED







SAILOR



DOOR DIMENSIONS

DIMENSIONS	FRAME
7 x 19	690 x 1880
7 x 20	690 x 1980
7 x 21	690 x 2080
8 x 19	790 x 1880
8 x 20	790 x 1980
8 x 21	790 x 2080
9 x 19	890 x 1880
9 x 20	890 x 1980
9 x 21	890 x 2080

LOCK Roller lock



HANDLE Trendline











Thermoaspen

GLASS 8 MM TEMPERED







NOTE: This door is unsuitable for rooms that can become humid.

All pictures are for illustrative purposes only. Actual products may differ in appearance as wood is a natural material - each piece is unique, just like us.

THERMORY.

FOREST



DOOR DIMENSIONS

DIMENSIONS	FRAME	
7 x 19	690 x 1890	



FRAME 42 x 92 / DOOR PANELING STP 15x90



Spruce

GLASS 8 MM TEMPERED







NOTE: This door is unsuitable for rooms that can become humid.

STEAM SAUNA



DOOR DIMENSIONS

DIMENSIONS	FRAME	GLASS	HINGES / PCS
7 x 19	690 x 1890	620 x 1854	Abloy / 2
7 x 20	690 x 1990	620 x 1954	Abloy / 2
7 x 21	690 x 2090	620 x 2054	Abloy / 2
8 x 19	790 x 1890	720 x 1854	Abloy / 2
8 x 20	790 x 1990	720 x 1954	Abloy / 3
8 x 21	790 x 2090	720 x 2054	Abloy / 3
9 x 19	890 x 1890	820 x 1854	Abloy / 2
9 x 20	890 x 1990	820 x 1954	Abloy / 3
9 x 21	890 x 2090	820 x 2054	Abloy / 3
<u> </u>			







LOCK Roller lock



HANDLE Trendline metal





Premium metal-metal



FRAME 42 x 70



GLASS 8 MM TEMPERED

Clear



Gray





All Thermory doors come right-handed as standard but can be altered during installation.



It's also possible to customize your doors with matt glass, special-order handles, specific measurements,

and other tailored features - please contact our sales department to find out more about our prices and terms.



Thermo-aspen sauna, private house in Estonia. Photo by Elvo Jakobson





Thermo radiata pine sauna, private house, Estonia. Photo by Elvo Jakobson

$\mathsf{THERMORY}_{\!\scriptscriptstyle{\mathbf{s}}}$



Leave a lasting impact

THERMORY is a world leader in the thermal modification of wood. We offer high-quality, longlasting solutions that benefit from environmentally friendly technology. We have spent the past two decades developing our expertise through close collaboration with architects, designers, builders and homeowners - constantly revising our product selection and refining our technology in the process.

THERMORY promotes a transparent and responsible corporate culture. We care about the environment and treat nature with deep respect. Our purchasing process is environmentally responsible, and we exercise high standards for quality and sustainability. Our timber is carefully inspected and harvested from sustainably



- 189C1 Nguyen Van Huong Street, Thao Dien Ward,
- Thu Duc City, HCMC, Vietnam sales@vietbuilders.com www.vietbuilders.com
- +84 98 7389999

managed forests. If desired, we can offer PEFC, FSC or Nordic Swan Ecolabel-certified wood.







As a renewable resource that is both durable and an excellent insulator, wood is one of the most environmentally friendly choices for your construction projects. If you think it's important to protect our valuable resources long into the future, then we're on the same mission. We create lasting value, because we want to leave behind a more harmonious and sustainable world.

REAL WOOD PRODUCTS WITH BEAUTY AND STABILITY IN EVERY FIBER















